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Instructions:

- ① Turn on your laminator and allow it to warm up. Depending on your paper stock, different heat or speed settings may be required, however, a good starting point is normally between 230° F and 250° F (110°-120° C) with a slow to medium speed. Because there are so many different laminators in the marketplace, you may need to test several different settings to determine what offers the best results for you. It is recommended that you have extra MagnetPouches to allow for testing and any laminator adjustments that may be required to achieve the desired results.
- ② While your laminator is warming up, print your design using any printer, and any paper stock thinner than 14pt (see professional tips below for information on paper stock).
- ③ Place your printed sheet between the magnet and laminate sheet, centering as desired. One of the edges of the laminate will be pre-sealed onto the magnet.
- ④ Once warmed to the proper temperature, run your MagnetPouch through the laminator, with the pre-sealed edge first. If your laminator requires a carrier sheet, then first place it into the carrier before laminating.
- ⑤ When the magnet exits your laminator, remove it from the carrier (if used) and place the magnet on a flat surface for cooling. If bent while cooling, this bend may be permanent.

Trouble Shooting:

- **Wrinkles in Laminate:** This means your laminator is running too slow. As recommended above, a pouch laminator with adjustable heat and speed settings is highly recommended. If you cannot adjust the heat or speed of your machine, then this problem cannot be resolved. If you can, then try speeding up the laminator and running another test magnet until you achieve the desired finish. If you do not have adjustable speed, but you do have adjustable heat, then you can try decreasing the heat setting and running another test magnet.
- **Not Sealing:** If the laminate is not sealing completely, then the laminator is running too slow or too cool. Slow down the speed, or increase the heat of your laminator and try again. Sometimes running the pouch through multiple times will achieve the desired results.

