

Trimming Station Instructions

The **GOframe Trimming Station** is designed for use with the GOframe Stretching Systems 1500 and 1500P. It will assist in the trimming of bars to make custom sizes out of existing bars. It is also designed to trim the centre brace.

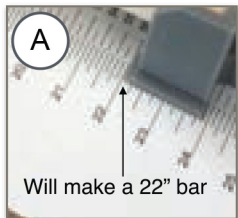


- Trimming Station
- Saw
- Parts Bag

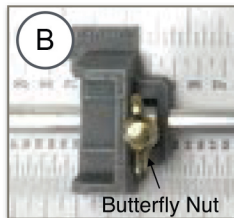
- Joiner Clips - 6x
- guiding posts - 4x
- screws - 1 bag
- Allen wrench



Trimming & Joining Stretchers Bars



A. Set the stop to the desired size of the final bar.



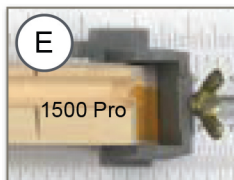
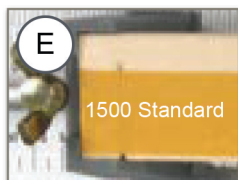
B. The stop is locked in place by turning the butterfly nut. *Do not over tighten but make sure the stop is not able to move.*



C. **1500 Standard Extending a bar**
Place bars with the tape to the outside making sure that the tops of the bars are on the same side.



D. **1500 Pro**
Place bar with tape to the bottom. Pro bars are cut one at a time regardless of extending or shortening.



E. Make sure ends of bar is flushed against the stop



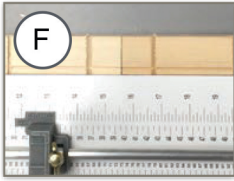
F. Place saw between the metal guiding posts and proceed to cut with a steady back and forth motion.



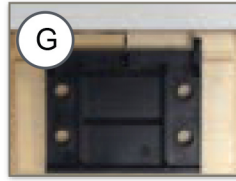
G. Hold the base with your other hand, keeping it clear of the blade. Clamp the station to a table if you find the base hard to hold.

1500 Shortening a Bar - Insert a single bar with the tape down and cut. Remove the short section and put aside. Take the remaining piece and insert into the trimmer with the mitred end against the stop and trim off excess material.

Example: To cut a 20" bar to 13". Set the stop to 13" and trim. Remove the bar in the trimmer and put aside. Take the remaining piece and put it into the trimmer with the mitre against the stop. Trim off excess material. You now have two equal mitred ends that when joined will be 13". Proceed to step F or J.



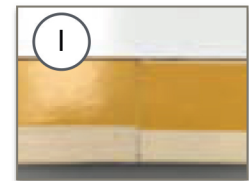
1500 Standard
F. Place the cut ends of the bars together using the edge of the trimming station's base to make sure they are aligned.



G. Insert the 1500 joiner clip into the slot running along the bottom of the bar making sure it is centered over the cut.



H. Screw into place, starting with the 2 screws on one side first.

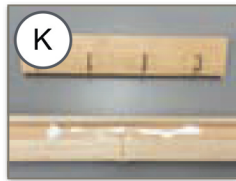


I. When inserting the last two screws, take care to not let the ends separate and create a gap.

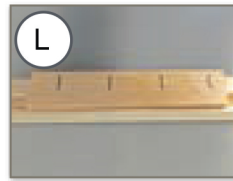
• 1500 PRO - requires the PRO Joiner (sold separately)



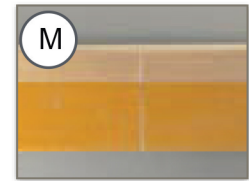
J. Cut ends of bars together.



K. Run a bead of glue on the inside slot of the bar.

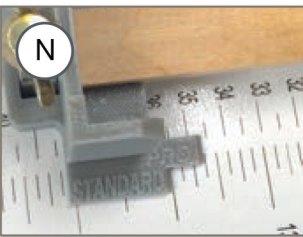


L. Center the joiner over the two pieces with the staples facing the bottom of the bar and hammer staples into bar.

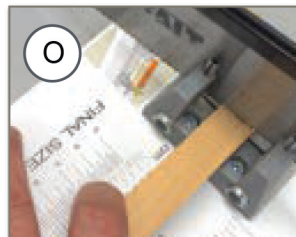


M. When inserting the joiner, take care to not let the ends separate and create a gap.

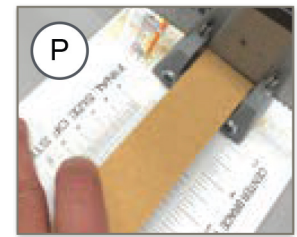
Cutting Center Brace



N. Set the stop to the desired size of the center brace.



1500 Standard
O. Hold bar in place and gently cut off excess. Bar should sit in slot in the middle of the clamp.



1500 Pro
P. Hold bar in place and cut off excess. Pinch bar against one side of the clamp to prevent any movement during sawing.

Note: There is a different stop for the Pro and Standard bars.

If the guiding posts are too tight it may restrict the the motion of the saw. You can relax the tension by adjusting the allen screws (fig Q). **Take care not loosen to much as this will affect the precision of the cut.**

